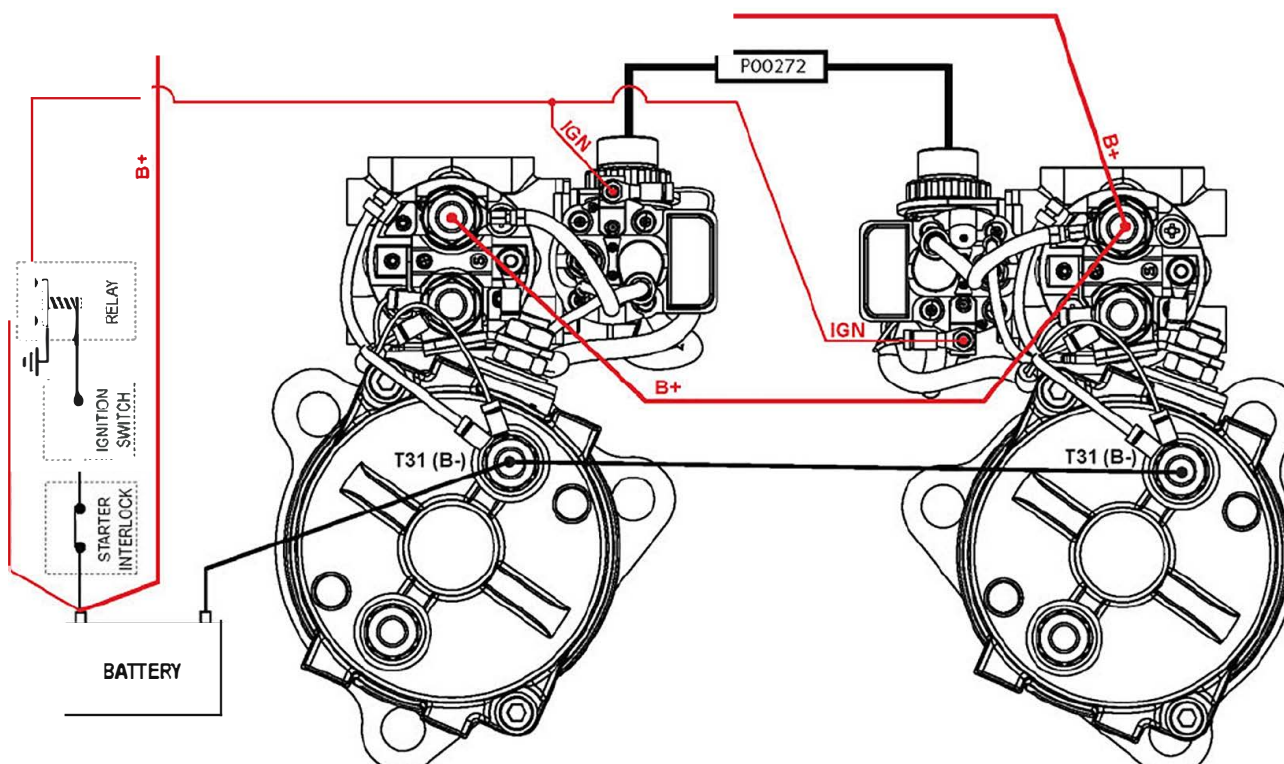




info@bermantec.com

Models: M128R3823SER / M128R3824SER**Subject:** Wiring Diagram**Dual wiring connections for MTU applications. (See listing below)**

New M128R fitment and replacement of MS7-501 / 502, MS7-505 / 506 and MS7-509 / 510 dual sets.

M128R3623SER
M128R3624SER
M128R3823SER
M128R3824SER**NOTE:** Do not remove or bypass the control relay (IMS).
Do not mix MS7 and M128 starters of dual applications.**Terminal tightening torque values**

T30 (B+) / T31 (B-)	24.7 – 27.5 Nm
T50c (IGN / SW)	2 – 2.5 Nm

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at <https://bermantec.com/> or contact our technical service department at:

The Netherlands and Worldwide: +31 (0) 10-4610677 | info@bermantec.comDeutschland, Österreich und der Schweiz: +49 (0) 2839 - 5688120 | kontakt@bermantec.com